

DART SERVICE INSTRUCTION

TO AMEND IIN-D350-822 REV. H OR LATER APPROVED REVISION
AND ICA-D350-822 REV. 6 OR LATER APPROVED REVISION

REF. TCCA STC: SH14-14
REF. ANAC STC: 2014S07-11
REF. FAA STC: SR03538NY
REF. JCAB STC: STC-371-OSA/STC-372-OSA
REF. EASA STC: 10056574

1.0 INTRODUCTION

It has come to Dart's attention that some customers are experiencing difficulty transitioning the AS350B3e (Arriel 2D engine only) Vehicle and Engine Management Display (VEMD) to Antisand Filter Mounted (ASF-M) configuration for the PA100 PUREair System installation as required per Section 3.1 of IIN-D350-822 Rev. H.

2.0 PURPOSE

The purpose of this Dart Service Instruction (DSI) is to provide additional details to assist in transitioning the AS350B3e VEMD to ASF-M configuration as required per Section 3.1 of IIN-D350-822 Rev. H.

3.0 PROCEDURE

In order to take advantage of the preprogrammed AS350B3e VEMD ASF-M configuration, the VEMD requires ground connections to be installed per DART drawing D350-822-901 Rev. B or later approved revision. Once the connectors are installed, the VEMD can be powered and the installer can enter the VEMD Maintenance Page EECU Data screen to confirm the installation. The following describes this procedure in detail.

3.1 Obtain access to the aircraft VEMD and its connectors (reference aircraft Maintenance Manual for instructions).




FIGURE 1: VEMD as viewed through the front windshield of AS350B3e aircraft

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-Q-01

APPROVED
BY: *[Signature]*
D. SHEPHERD (DE # 02)
DATE: 18.10.18
CERT. NO.: SH14-14
ISSUE NO.: 2

APPROVED

A	NEW ISSUE	WK	18.10.18
REV.	DESCRIPTION	BY	DATE
DESIGN	WK	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	WK		
CHECKED	EL	DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9808	SHEET 1 OF 5
APPROVED	DSW	TITLE	SCALE
DE APPR.	DS- <i>[Signature]</i>	PA100 VEMD CONFIG	NTS
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AS 350 B3

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AIRBUS AS 350 B3 MODIFICATIONS	AS 350 B3 MODIFICATIONS	NO	Q	DESCRIPTION	DATE	NO	Q	DESCRIPTION	DATE	NO	Q	DESCRIPTION	DATE
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1-1024	1-1024	1	1	1-1024	1-1024	1	1	1-1024	1				

3.3 Obtain aircraft VEMD part number (found on sticker on the side of the VEMD, eg: B35000FB01).

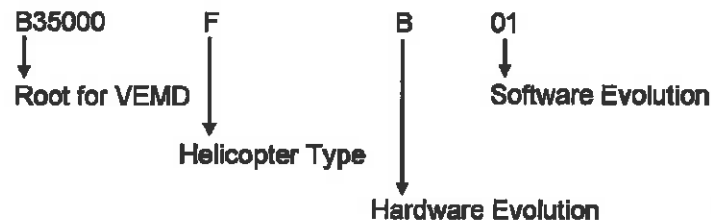


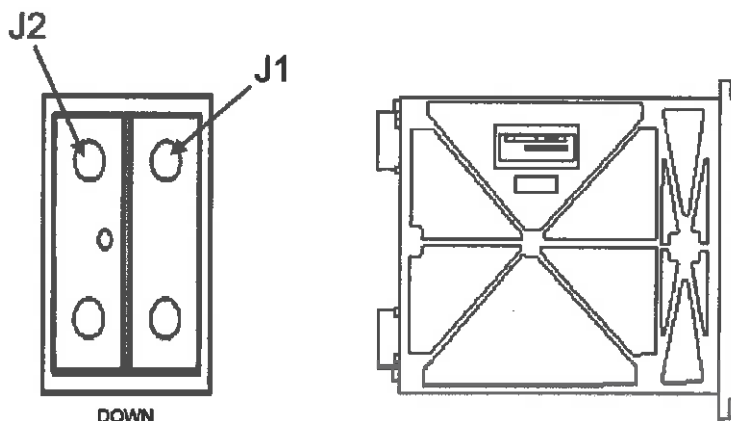
FIGURE 3: VEMD P/N Definition

APPROVED	DESIGN	WK	DART AEROSPACE LTD	
	DRAWN	WK	HAWKESBURY, ONTARIO, CANADA	
	CHECKED	EL	DRAWING NO.	REV. A
	MFG. APPR.	N/A	DSI 9808	SHEET 2 OF 5
	APPROVED	DSW	TITLE	SCALE
	DE APPR.	DS	PA100 VEMD CONFIG	NTS
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ITEM	QTY REQD	PART NUMBER	DESCRIPTION	POTENTIAL SUPPLIER
1		D8-082-08A	LOCKSTAY BUSHET	SCHTREN

PRE MOD 074280
AND VEMD PIN-B350000X001

POST MOD 074280
AND VEMD PIN-B350000X001



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MFG. APPR.	N/A	DSI 9808	SHEET 3 OF 5
APPROVED	DSW	TITLE	SCALE
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3.6 Locate the applicable pin location on the Jack, per DART drawing D350-822-901 Rev. B or later approved revision, and install the applicable wire into the corresponding pin location on the Plug.

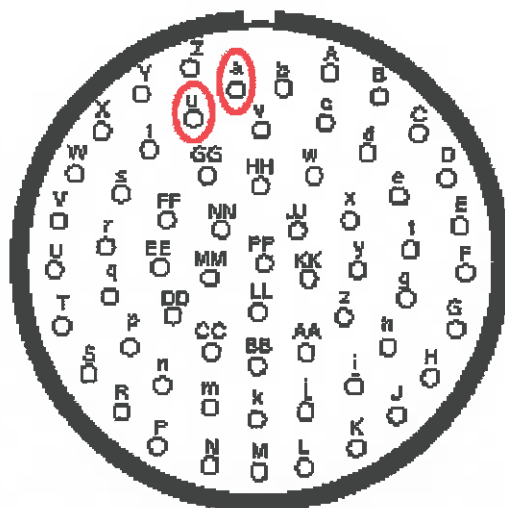


FIGURE 6: Jack Pin Locations

(Note: pin "u" & "a" locations may vary depending on aircraft configuration)

3.7 Once the wiring has been installed per DART drawing D350-822-901 Rev. B or later approved revision, check all ground wires to confirm 0.006 OHMS or less resistance.

3.8 Reattach plug to appropriate VEMD jack and reinstall the VEMD into the aircraft (reference aircraft Maintenance Manual for instructions).

3.9 Power the VEMD and enter the VEMD maintenance page EECU data screen (reference aircraft Maintenance Manual for instructions). Confirm the ASF-M value shows "1" indicating the correct installation.



VEMD P/N B35000XX01 Shown

VEMD P/N B35000XX03 Shown

FIGURE 7: VEMD EECU Data Screen

(Note: The Data Screen may vary depending on aircraft configuration)

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	APPROVED	DSW	TITLE	SCALE
	DE APPR.	DS	PA100 VEMD CONFIG	NTS
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3.10 Complete the installation of the D350-822-011 PA100 PUREair System per DART Installation Instructions IIN-D350-822 Rev. H, or later approved revision.

4.0 WEIGHT AND BALANCE

This DSI has no effect on Weight & Balance.

5.0 PARTS LIST

There are no additional parts associated with this DSI.

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CHECKED	EL	DRAWING NO.	REV. A
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